



RUSACK

## 2017 SOLOMON HILLS PINOT NOIR

SANTA MARIA VALLEY



VINTAGE: 2017

VARIETAL: 100% PINOT NOIR

AVA: SANTA MARIA VALLEY

GROWER/RANCH: 100% SOLOMON HILLS VINEYARD

PRODUCED & BOTTLED BY: RUSACK VINEYARDS, SOLVANG, CA

BOTTLING DATE: AUGUST 2018

CASES PRODUCED: 400 CASES

RETAIL PRICE: \$45.00

RELEASE DATE: SUMMER 2023

FERMENTATION: TEN DAY FERMENTATION FOLLOWED BY A 20 DAY EXTENDED MACERATION IN 1 TON OPEN BINS WITH REGULAR HAND PUNCH DOWNS

AGING: 11 MONTHS

100% FRENCH OAK (50% NEW)

BOTTLE ANALYSIS: ALCOHOL: 13.8%

pH: 3.67

TA: 0.5980g/100ml

TASTING NOTES: FROM ONE OF SANTA BARBARA COUNTY'S GREAT GROWING REGIONS, THE RUSACK 2017 SOLOMON HILLS PINOT NOIR CAPTURES SOME OF THIS REGION'S CLASSIC CHARACTERISTICS. THE BOUQUET OPENS WITH HINTS OF VIOLET WHILE BOLD NOTES OF BLACK CHERRY AND RASPBERRY FOLLOW THROUGH ON THE PALATE. THE SWEET SILKY TANNINS MAKE FOR A ROUND AND APPROACHABLE WINE THAT IS ALSO AGE WORTHY.

*In Santa Maria Valley, Pinot Noir manifests itself in ways that are striking and unmistakable. Influenced as much by the earth as by the Pacific Ocean climate, Pinot Noir grapes from this region emerge deeply colored, intensely flavored and elegantly balanced. This Solomon Hills Pinot Noir is a compelling example of these singularly distinctive viticultural influences.*

RUSACK VINEYARDS

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